NITECH IPM®

NITECH INTERNATIONAL PACKAGING MACHINES

MillerBevco.com

# 77205D-LP-PS Low Profile Semi-Automatic Stretch Wrapper with 200% Powered Pre-Stretch

If your looking for a heavy-duty, low maintenance stretch wrapper the Powered pre-stretch 77 series is the answer. With this easy to operate machine you load the 58"variable speed turntable, attach the wrap to the load, select a program, press start and walk away. The carriage raises and wraps the load until the photo electric eye senses the top of the load. When the top of the load is sensed a preset number of top wraps is applied. When the top are completed the film carriage then reverses direction and continues to wrap the load as it lowers. When it reaches the bottom the turntable stops in the same position that it started for easy unloading. The no thread powered pre-stretch offers excellent load containment and the best in film savings.

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| Maximum Load Size: | 56" x 56" x 80" (120" Mast Height Available) |
| Production Capacity: | 40 Loads Per Hour |
| Machine Dimensions: | 111"L x 58"W x 86"H |
| Weight Capacity: | 5,000 lbs. |
| Electrical Data: | 120 VAC 60 Hrtz 20 Amps<br>Conventional Style 3 Prong Power Cord<br>UL Approved Components<br>NEMA 12 Enclosure with Gasketed door |
| Turntable Size: | 58" Round Steel Deck with 3" Safety Skirt |
| Turntable Height: | 3 5/8" |
| Turntable Drive: | 3/4 hp DC Motor (Totally Enclosed Fan Cooled)<br>High Efficient Lubrication Free Helical gear box<br>Heavy-Duty #50 Roller Chain & Drive Sprockets<br>Variable Speed Turntable 0 to 15 RPM<br>with Soft Start and Soft Stop<br>4 Point Cam Follower Turntable<br>Supports(5,000lb. capacity each)<br>Easy Access Lubrication Points on Turntable<br>Synthetic Lube in all Gearboxes (-30 to 120ºF)<br>Turntable Indexing Home Alignment |
| Controls: | Toshiba PLC-Programmable Logic Control with<br>6 pre-programmed sequences<br>Turntable Variable Speed Dial<br>Dispenser Variable Speed Dial<br>Film Tension Variable Dial (Force to Load)<br>Turntable Jog<br>Emergency Stop Button<br>Photo Eye for Automatic Load Height Sensing<br>On/Pause Button, Start/Resume Switch<br>3 Indicator Lights, Power, Ready, and Tension<br>Liquid Crystal Display (LCD)<br>Non-resettable cycle counter |

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| Film Delivery: | 20" PPS powered Pre-Stretched Film Delivery, No-Thread Film Carriage<br>Pre-Stretch Level 200% fixed<br>(Gear switch to 250%, 275%,or 300%)<br>Accepts 20" Rolls of Stretch Film on 3" core<br>1/3 Hp DC 90 Volt Motor |
| Film Carriage: | Variable Speed Carriage 0 to 20 FPM<br>1/4 Hp 90 Volt DC Motor<br>#40 Chain Carraige Lift<br>Dispenser Kill Switch Top / Bottom<br>Adjustable Lower limit Switch<br>Top Over Wrap<br>Automatic and Manual Belly Wrapping |
| Tower Construction: | Formed All Steel Tower<br>80" Wrap Height using 20" Film<br>Optional wrap heights available up to 116"<br>Maint. Free UHMW Full Tower Slides<br>Dispenser Kill Switch Top/Bottom |
| Frame Construction: | All Welded Steel Construction<br>Heavy-Duty Structural Tube & Plate<br>Easy Access to all Components<br>Industrial Powder Coated Paint Finish<br>Forklift Portable from Front or Rear |
| Warranty: | 3 year limited warranty<br>(100% of all components) |
| Shipping Weight: | 1,520 lbs. |

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